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 B_2O_3 0-10 K_2O 0-8 MgO 0-5.

5 %. (Four times amended) The method of claim 1, wherein the composition of the bioactive glass has the following compositional weight percentages:

Compound	Percent
SiO_2	45
CaO	24.5
Na ₂ O	24.5
P_2O_5	6.